

SOUTH PRODUCTION NOTES

April 26, 2015
Sunday Shift Notes

BASF EMPLOYEES

90 Last Recordable
665 Last Lost Time

91 Days To RC Audit

Be sure to check weigh all bags off of the calciners and fill out the log sheet downstairs by the scale and attach "Packaged By" label with your initials.

#1 MED / LD 211:

Follow Cleaning sheet for #1 line cleanup.

NOTE: DUST COLLECTOR DRUM MUST be checked each shift, and change out drum as necessary!

#1 RC / LD-201 & LD-211

Will feed the rest of the LD-201 and then let the Calciner run empty. Then Change out the Calciner bag and fines drums and clean out the granulator. Then feed the LD-211 bags in # order to the Calciner. Set aside all bags so that John can take samples in the morning.

Keep an eye on the granulator screen, and change as needed.

We can feed all bags on the floor to the calciner **including** the one marked "Hold for John"(batch 558/559). We also need to feed the one partial drum that is on the second floor.

The only bag to hold is the one taped off and labelled "batch 560".

Exhaust to Trimer

#2 MED line / Styrene Trial:

We are done until Monday.

Mixer VFD was disconnected in order to get the mixer running.

#2 RC/ Cu-0360 done, Styrene Trial next:

Clean up instructions for Styrene trial were in MOD...where are they now? Good question. We will need to contact Justin. Calciner clean up has begun.

Currently exhausting to F1.

#3 MED line / AI 5635:

Hold on making batches until Calciner is started. CTO to be looked at in the morning and then we can start feeding.

Extruder camera was worked on, but not fixed yet it needs a mounting bracket.

Do not feed the first batch that was made with Pural to the calciner(see below).

#3 RC / Al-5635 next:

Do not flush calciner with the first batch made with Pural. This will need to be repacked into a lined supersack and sent out as AL reclaim with AL-5635 written on it.

NOTE: drum of unlabeled oversize Al 5637 was labelled, weighed and SAP'd as Al 5637 fines (per John Bodmann's instructions). Currently have drum in red zone on 1st floor.

Exhaust to CTO

#4 RC / Ni 2458 2nd Dip:

Calciner is feeding now. Continue to watch the Trimer.

We need to repack all of the second dip material as it was put into 120 bags. It will need to be repacked into 118 bags. This should be finished?

Exhaust to Trimer

#5 RC / Catoxid:

Calciner is at temps now and feeding has begun.

We have a new turntable. It can be put on the scale when the last drum on the current pallet is filled.

Exhaust to DC

#6 RC & Dryer / D 0761 ZSH next

Continue...keeps buggies moving and use Shirmer for buggy lifts to/from 2nd floor.

Elevator is not working in Bldg 27. If not repaired and we start pfaudler batches, we will need to coordinate material lifts (buggies for #6 dryer) with Shirmer before and through the weekend!

The scale has been fixed.

Exhaust to Sly Scrubber

6 Tank / Ni 2458 solution

Tank is empty.

New Pfaudler / BE 0101:

Make batches as needed. Check with kiln...3 bags on floor as of 11 pm.

Take batches to Bldg 10 to be fed on TK #2

7 Tank Ni-2458 Solution:

Cleaning.

Old Pfaudler / D 0761 ZSH next

Continue ... Schirmer to lift full buggies to the 2nd floor. Ray will be out at 9:30 Sunday morning to lift up buggies.

National Dryer: Ni 2458 - second dip completed

Dryer dumper and tote will need to be cleaned(including the top ledge of the dumper). Then we can start cleaning the dryer. NOTE: there is a large amount of accumulated dusty material under the front end of the dryer belt (1st ledge) that will need vacuumed off.

PK Blender / AL 3915 Pill mix:

Pumps have been replaced. Will run as able.
Keep an eye on chrome tank level and fill as needed.

Abbe Blender / 5206 Done

Done for a while. Area Cleaned.

Tower 3 / Cu 0860:

Tower down due to Hi-amps on the compressor

Tower 6 / Cu 0860:

Tower running now

North Screener / Cu-0860:

Continue screening.

South Screener / Cu-0860:

Screener switched over to cu-0860- continue

#2662 (west) Pill Machine / Al-3915:

Continue.

#2664 (east) Pill Machine / Al 3915:

Continue.

TK #2 / BE 0101

Continue to load and unload.

NOTE: make sure BI mill dust collector is completely emptied and all usable material accounted for in last drum V 2045 drum. Area around Bi mill has been cleaned and organized.

TK #4 / X 540 next:

WOW for reprograming to turn off screener when drum is full

Rotolock for DC has been replaced. Hopefully it will not kick out anymore.

Harrop Kiln / AI 3920:

Continue...using lot 614. We are at 65min car and will be able to run 1 operator per shift.

Help Screener operators with screening task when waiting for cars.

NOTE: work order written for improved lighting fixture over car rail unloading zone (just out of cooling zone).

Building 27 Belt Filter / 6081 next:

Hold for 6081 sometime next week.

Elevator is not running.

Trying to determine if we can remove some of the totes of solution that are sitting on the 1st floor. If we have any bags of material, need to transfer to North end.

Priorities:

Priorities 1 through 9 are basically all the same priority, should be considered urgent and will require call outs for maintenance issues and/or processing issues.

- 1) West Pfaudler (Finish Ni-2458 2nd dips, clean for Be-0101 T)
- 2) #2 Tunnel Kiln (Clean up and change over for Be-1010 T)
- 3) Mill V-2045 P
- 4) Harrop Kiln
- 5) Horne Tabletting
- 6) #1 MED/#1RC
- 7) PK/#5 RC
- 8) East Pfaudler/#6RC
- 9) #3 MED/#3RC
- 10) Reduction Towers
- 11) #4RC
- 12) #2 MED/#2RC Clean up